

# Work Order ID 51652-1

August 27, 2009 8:39:41 AM

SPLIT-1



Item ID: D3405-043

Accept



Setup Start



Revision ID: B

Item Name: Lug Assembly

Stop



Start Date: 8/27/09

Start Qty: 32.00



Cust Item ID:

Required Date: 9/11/09

Req'd Qty: 32.00



Customer:

Reference:

Approvals:

Process Plan:

*RC mny*

Date: 09-8-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3405

Rev B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3405

Dwg Rev: B

Prog Rev: B

2-

Deburr if necessary

HB 9-9-17

*D2*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

HB 9-9-17

*L14*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*=> Serial 1017*

*counters*  
*(x44)*

| W/O: |      | WORK ORDER CHANGES   |    |      |     |                                     |                          |
|------|------|----------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE     | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      | w/b was split for 30 |    |      |     |                                     | S<br>02/01/26            |
|      |      |                      |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 51652

August 27, 2009 8:39:41 AM

Page 2

Item ID: D3405-043

Accept

Revision ID: B

Item Name: Lug Assembly

Setup Start

Stop

Start Date: 8/27/09 Start Qty: 32.00

Required Date: 9/11/09 Req'd Qty: 32.00

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

Deburri iForm using DT8204 as per Dwg D3405

EB 09/09/21

44

0

140

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

EB 09/02/22

count

44

9

150

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Dwg D3405 Identify as D3405-043

M102000

EB

09.09.23

30

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 51652

August 27, 2009 8:39:41 AM

Page 3

Item ID: D3405-043

Revision ID: B

Item Name: Lug Assembly

Start Date: 8/27/09

Start Qty: 32.00

Required Date: 9/11/09

Req'd Qty: 32.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

09 09 23

170

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

809/09/29

counters  
X30

180

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

11/12/260

⇒ 11/12/260

09/09/29 X30

START TIME:

12:45pm

OVEN TEMPERATURE:

1:15pm FINISH TIME:

400°F

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 51652

August 27, 2009 8:39:41 AM

Page 4

Item ID: D3405-043

Revision ID: B

Item Name: Lug Assembly

Start Date: 8/27/09

Start Qty: 32.00

Required Date: 9/11/09

Req'd Qty: 32.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

190

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

20 Sorlos 69

ccentes  
(x30) /

200

Identify as per dwg & Stock Location 414

0.00



Packaging

Memo

0.00

Packaging

9/9/30 SP (300)

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/30 /

09/09/30

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

August 27, 2009 8:39:40 AM

Page 1

Work Order ID: 51652

Parent Item: D3405-043RevB

Parent Item Name: Lug Assembly


Comments:

Start Date: 8/27/09

Required Date: 9/11/09


Start Qty: 32.00

Required Qty: 32.00

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3404-1RevC  |                        | Manufactured  | No          |                     |                  | 100             | Each               | 33.0000        | 32.0000                  | 44            |                |        |
|  |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |
| GHW Lug  |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |

| <u>Warehouse</u>      | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------------|----------------|-----------------|
| <u>Location</u> 51548 |                |                 |
| Main Warehouse        |                |                 |
| ST                    | 33             |                 |
| 45372                 | 8              |                 |
| 50471                 | 25             |                 |

✓ 30. SP 09.09.23.

|  |  |           |    |  |  |     |    |         |        |  |  |  |
|--|--|-----------|----|--|--|-----|----|---------|--------|--|--|--|
| M304S11GA  |  | Purchased | No |  |  | 150 | sf | 63.6179 | 5.1874 |  |  |  |
|  |  |           |    |  |  |     |    |         |        |  |  |  |
| 304/316 0.125 Sheet  |  |           |    |  |  |     |    |         |        |  |  |  |

B 9-9-17

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| MAT              | 63.61789789    |                 |
| 111018           | 63.6178979     |                 |

111018

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

|                                 |               |                             |
|---------------------------------|---------------|-----------------------------|
| <b>DART AEROSPACE LTD</b>       |               | <b>Work Order:</b> 51652    |
| <b>Description:</b> GHW Bracket |               | <b>Part Number:</b> D3405-3 |
| <b>Inspection Dwg:</b> D3405    | <b>Rev:</b> B | <b>Page 1 of 1</b>          |

### FIRST ARTICLE INSPECTION CHECKLIST

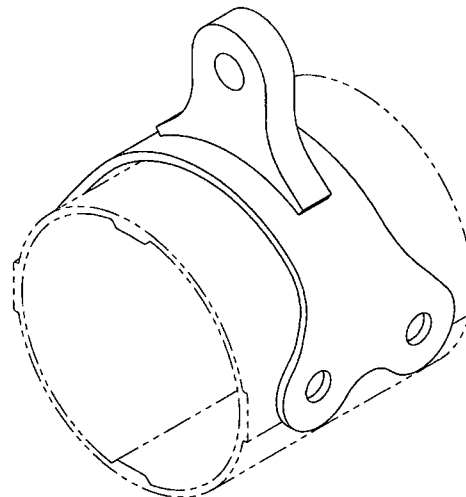
☒ **First Article**
☐ **Prototype**

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø0.438            | +0.006/-0.001 | .440             | *      |        |                      |          |
| 1.50              | +/-0.030      | 1.513            | *      |        |                      |          |
| 1.750             | +/-0.010      | 1.747            | *      |        |                      |          |
| R0.63             | +/-0.030      | .63              | x      |        |                      |          |
| 3.00              | +/-0.030      | 3.000            | x      |        |                      |          |
| 8.00              | +/-0.030      | 8.000            | x      |        |                      |          |
| 6.751             | +/-0.005      | 6.751            | h      |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |

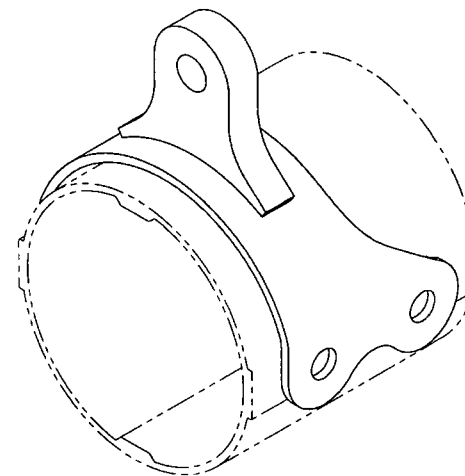
|  |   |  |                              |
|--|---|--|------------------------------|
| <b>Measured by:</b> B<br><b>Date:</b> 9-9-17 | <b>Audited by:</b> S<br><b>Date:</b> 09/09/17 | <b>Prototype Approval:</b><br><b>Date:</b> N/A | <b>Approved:</b> [Signature] |
|--|---|--|------------------------------|

| Rev | Date     | Change                           | Revised by | Approved    |
|-----|----------|----------------------------------|------------|-------------|
| A   | 06.09.01 | New Issue P/O D3405-043          | KJ/JLM     |             |
| B   | 09.05.04 | Dimensions update per Dwg Rev. B | KJ/DD      | [Signature] |

| ITEM No. | QTY. -041 | QTY. -043 | PART NUMBER | DESCRIPTION  |
|----------|-----------|-----------|-------------|--------------|
| 1        | X         |           | D3405-041   | LUG ASSEMBLY |
| 2        |           | X         | D3405-043   | LUG ASSEMBLY |
| 11       | 1         | 1         | D3404-1     | GHW LUG      |
| 12       | 1         |           | D3405-1     | GHW BRACKET  |
| 13       |           | 1         | D3405-3     | GHW BRACKET  |



**D3405-041 LUG ASSEMBLY**  
(SKID TUBE SECTION SHOWN  
FOR REF ONLY)



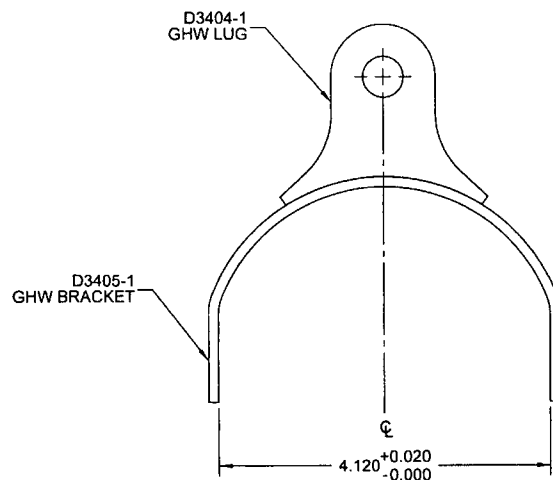
**D3405-043 LUG ASSEMBLY**  
(SKID TUBE SECTION SHOWN  
FOR REF ONLY)

**RELEASED**  
08/12/18 MJP

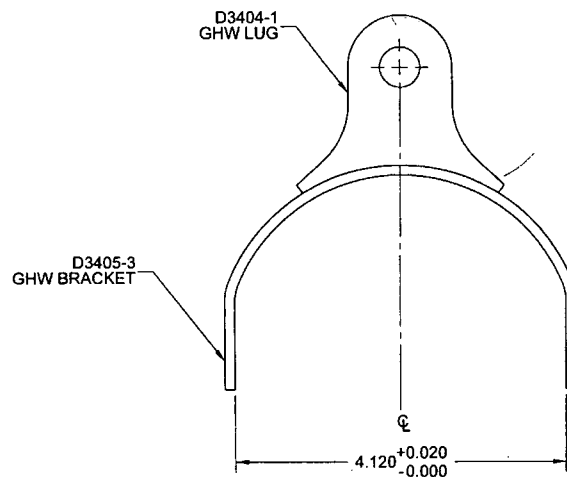
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3405-041" USING FINE POINT PERMANENT INK MARKER  
: IDENTIFY WITH DART P/N "D3405-043" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: -041, 0.85 lbs  
-043, 0.87 lbs

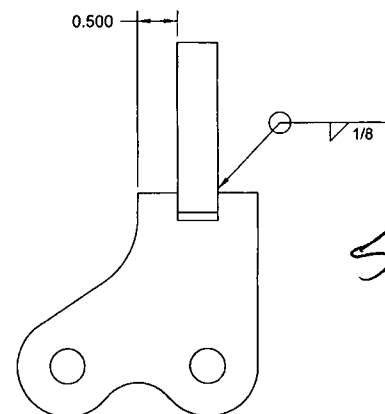
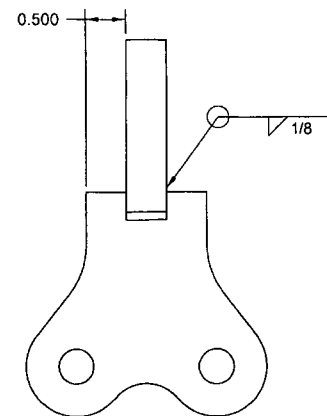
|            |  |  |              |          |
|------------|--|--|--------------|----------|
| B          | DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. FLAT PATTERNS FOR -.1 & -.3 INCREASED IN LENGTH TO PREVENT FOULING AT INSTL (SEE PAR198). SHEETS 3 & 4 ZONE A6 4.120 DIM WAS 4.100. |  | AJS          | 08.09.19 |
| A          | NEW ISSUE  |  | PH           | 05.03.08 |
| REV.       | DESCRIPTION  |  | BY           | DATE     |
| DESIGN     | PH   | <b>DART AEROSPACE LTD</b>  |              |          |
| DRAWN      | AJS  | HAWKESBURY, ONTARIO, CANADA  |              |          |
| CHECKED    |  | DRAWING NO.  | REV. B       |          |
| MFG. APPR. |  | D3405  | SHEET 1 OF 4 |          |
| APPROVED   |  | TITLE  | SCALE        |          |
| DE APPR.   |  | GHW LUG ASSEMBLY   | NTS          |          |
| DATE       | 08.09.19   | <small>COPYRIGHT © 2005 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |          |



**D3405-041 LUG ASSEMBLY**



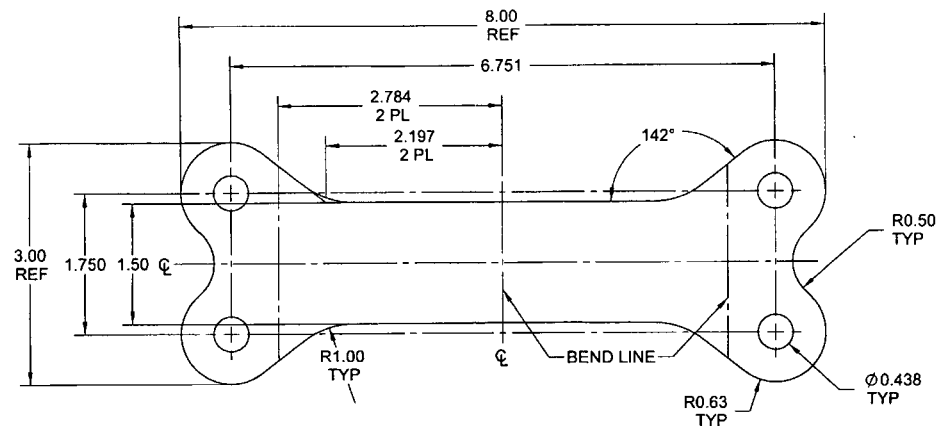
**D3405-043 LUG ASSEMBLY**



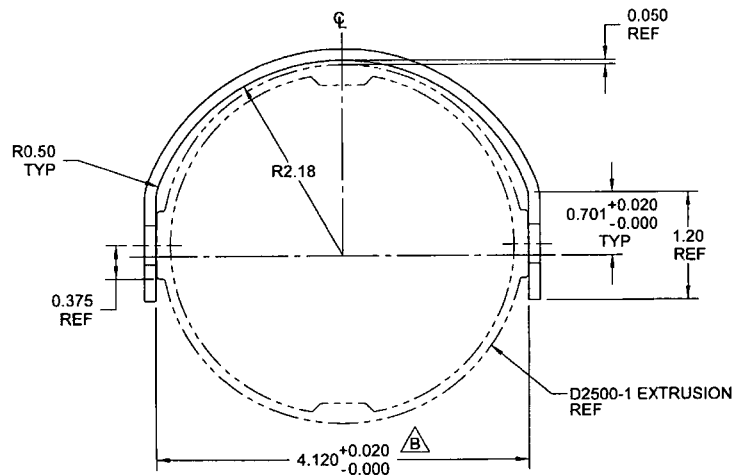
51652

**RELEASED**  
06/12/18 MTP

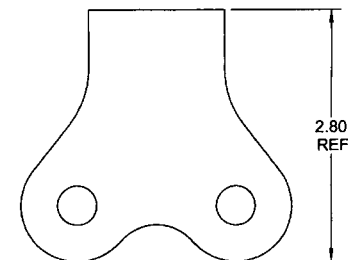
|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | PH       | <b>DART AEROSPACE LTD</b>  |              |
| DRAWN      | AJS      | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    |          | DRAWING NO.  | REV. B       |
| MFG. APPR. |          | D3405  | SHEET 2 OF 4 |
| APPROVED   |          | TITLE  | SCALE        |
| DE APPR.   |          | GHW LUG ASSEMBLY   | NTS          |
| DATE       | 08.09.19 | <small>COPYRIGHT © 2005 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |



**D3405-1F GHW BRACKET FLAT PATTERN**







**D3405-1 GHW BRACKET**  
(MAKE FROM D3405-1F)

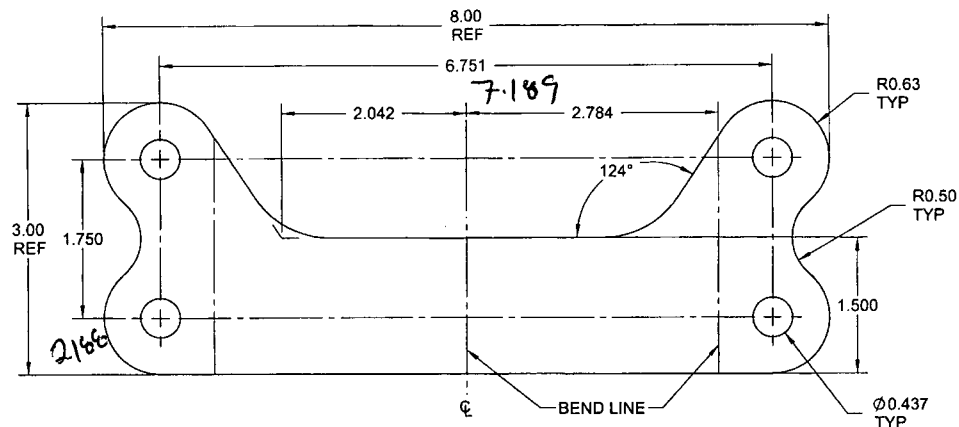


SIDE VIEW FOR REF ONLY

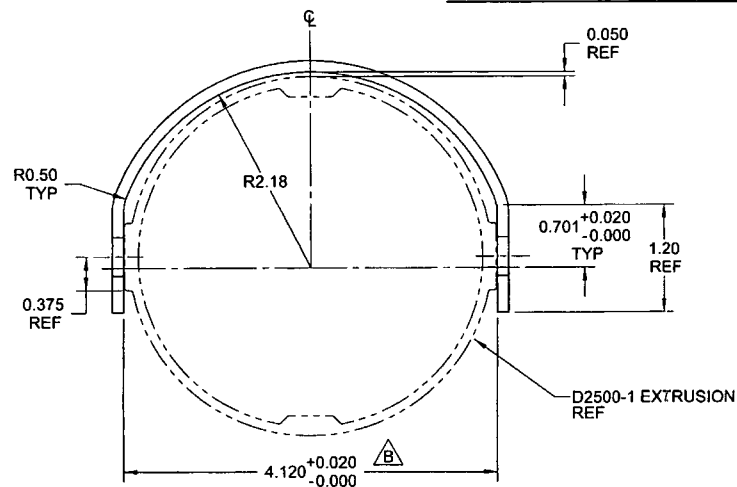
- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 11 GAUGE (0.125 THICK)  
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524  
REF. DART SPEC. M304S11GA
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: N/A

|   |   |  |              |
|---|---|--|--------------|
| DESIGN  | PH  | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN   | AJS   | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED   |  | DRAWING NO.                            | REV. B       |
| MFG. APPR.  |  | D3405                                  | SHEET 3 OF 4 |
| APPROVED  |  | TITLE                                  | SCALE        |
| DE APPR.  |  | GHW LUG ASSEMBLY                       | NTS          |
| DATE  | 08.09.19  | COPYRIGHT © 2005 BY DART AEROSPACE LTD |              |
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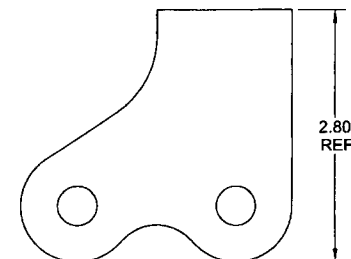
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**D3405-3F GHW BRACKET FLAT PATTERN**



**D3405-3 GHW BRACKET**  
(MAKE FROM D3405-3F)



SIDE VIEW FOR REF ONLY

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 11 GAUGE (0.125 THICK)  
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524  
REF. DART SPEC. M304S11GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | PH       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | AJS      |  |              |
| CHECKED    |          | DRAWING NO.  | REV. B       |
| MFG. APPR. |          | D3405  | SHEET 4 OF 4 |
| APPROVED   |          | TITLE  | SCALE        |
| DE APPR.   |          | GHW LUG ASSEMBLY   | NTS          |
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06/12/18